



MINUTEMEN PRECISION
MACHINE & TOOL CORP
135 RAYNOR AVE
RONKONKOMA, NY 11779

Last Update

9/15/2020

Document Listing

<i>Doc #</i>	<i>Document Name</i>	<i>Type:</i>	<i>Cleaning</i>	<i>Document Source</i>	<i>Doc Date</i>	<i>Rev</i>	<i>Status</i>
208-9-100	Cleaning and Etching of Alum Alloys			Vought/Triumph Specs	8/28/2014	F	Active
ABP1-2344	CLEANING AND SURFACE IMPROVEMENT BY BLASTING	Airbus Specs			9/1/2004	4	Active
ABP1-5062	PASSIVATION OF STEELS AND NICKEL ALLOYS	Airbus Specs			5/3/2011	4	Active
ABP8 1290	CLEANING AND DEGREASING OF METALLIC MATERIALS (ALKALINE)	Airbus Specs			6/13/2015	13	Active
ABP8 1294	SOLVENT CLEANING AND DEGREASING OF MATERIALS	Airbus Specs			3/5/2019	10	Active
ABP8-2297	Pickling of Aluminum Alloys as a Pre-Treatment	Airbus Specs			7/4/2017	6	Active
AMS 2700	Passivator of Corrosion resistant steels	Specification Indust			3/18/2018	F	Active
ASTM A967	Chemical Passivation of Stainless Steel	Specification Indust			3/12/18	17	Active
BAC5408	Vapor Degreasing	BOEING Specification			4/28/1988	M	Active
PSD 6-61							
BAC5748	Abrasive Cleaning , Deburring and finishing	BOEING Specification			4/14/2013	U	Active
PSD 6-92, PSD 6-93							
BAC5749	Alkaline Cleaning	BOEING Specification			2/27/2015	W	Active
BAC5753	Cleaning, Descaling & treatment of Titanium	BOEING Specification			1/27/2020	Y	Active
PSD 6-171, PSD 6-172, PSD 6-173, PSD 6-174, PSD 6-176, PSD 6-177, PSD 6-179							
BAC5765	Cleaning and Oxidizing Alum Alloys	BOEING Specification			4/29/2015	W	Active
PSD 6-197, PSD 6-198, PSD 6-199, PSD 6-200, PSD 6-201, PSD 6-203, PSD 6-205, PSD 6-206, PSD 6-207, PSD 6-208, PSD 6-209, PSD 6-212, PSD 6-213, PSD 6-214, PSD 6-219, PSD 6-220, PSD 6-223							
CSFS 035	Chemical Cleaning of Metals	Cessana Specs			3/19/1986	X	Active
CSFS 036	Aqueous Degreasing of Aircraft Parts	Cessana Specs			7/4/2003	D	Active
CSFS 037	Abrasive cleaning of metals	Cessana Specs			11/15/1985	D1	Active
CSFS 039	Solvent Cleaning -Liquid	Cessana Specs			4/3/2017	H	Active
CSFS 042	Vapor Degreasing	Cessana Specs			8/12/2019	J	Active
CSFS 044	Alkline Cleaning of metals	Cessana Specs			5/28/2013	B	Active
CSFS 047	ETCHING OF TITANIUM	Cessana Specs			3/2/2007	B	Active
DPS9.19	Cleaning Heat Resistant Nickel Base Alloys	Douglas			12/12/1995	J	Active
GAMPS4107	Cleaning and Descaling of Titanium and Titanium Alloys	Gulfstream			1/30/2018	F	Active
GP17G	PROCEDURE, ETCHING, PRIOR TO PENETRANT INSPECTION	NGC Specification			8/23/2019	Y	Active
G-R301	Process for Cleaning metal	NGC Specification			2/17/1998	D	Active
GSS4200	CLEANING AND CHEMICAL SURFACE TREATMENT OF AIRCRAFT SURFACES	NGC Specification			3/24/2008	G-1	Active
GSS4800	PRESERVATION OF FERROUS AND NON-FERROUS METAL SURFACES	NGC Specification			2/27/1997	B	Active
GSS7012	PREPARATION OF SURFACES BY ABRASIVE METHODS	NGC Specification			9/5/2012	C-0	Active
GSS7015	CLEANING AND DESCALING OF TITANIUM AND TITANIUM ALLOYS	NGC Specification			7/23/2009	F	Active
GSS7020	ACID CLEANING OF ALUMINUM AND ALUMINUM ALLOYS	NGC Specification			7/23/2009	E	Active
GSS7021	ACID CLEANING AND PASSIVATION OF FERROUS ALLOYS	NGC Specification			6/19/2018	G-1	Active
GSS7022	PREPARATION OF SURFACES PRIOR TO STRUCTURAL ADHESIVE BONDING	NGC Specification			6/27/2018	J	Active
GSS7030	ALKALINE CLEANING OF FERROUS AND NON-FERROUS ALLOYS	NGC Specification			7/23/2009	G	Active
NE 41-013	CHEMICAL MILLING ALUMINUM AND ITS ALLOYS	Embrarer Specs			3/23/2018	V	Active



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NE 40-012	METALLIC PARTS-CLEANING	Embrarer Specs	7/6/2020	CB	Active
NE 40-081	STAINLESS STEELS - PASSIVATION	Embrarer Specs	3/25/2019	V	Active
SS8435	Passivation of Corrosion Resistant Steel	SIKORSKY SPECS	8/9/2016	9	Active
VSS 7021	Acid Cleaning of Ferrous Alloys	Vought/Triumph Specs	12/6/2007	C	Active
ACR-PRS-2204	Cleaning and Surface Preperation of Titanium and Ti Alloys	Global Hawk	1/17/2011	B	Active
ACS-MRS-10002	Material Specificaiton for Cleaning Solvents	Global Hawk	8/30/2019	B	Active