



MINUTEMEN PRECISION  
MACHINE & TOOL CORP

135 RAYNOR AVE  
RONKONKOMA, NY 11779

Last Update

11/21/2018

## Document Listing

<i>Doc #</i>	<i>Docu</i>	<i>Document Source</i>	<i>Doc Date</i>	<i>Rev</i>	<i>Status</i>
06000-700-003	FINISH SPECIFICATION FOR THE CH-53K HELICOPTER	SIKORSKY SPECS	3/5/2007	--	Active
2ZZP00001	Finish Specification for F-35 Weapon System	NGC Specification	8/29/2012	D	Active
ABP 0-1013	CONTROL OF PROTECTIVE TREATMENT AND FINISHING FOR AIRBUS WING	Airbus Specs	1/23/2015	12	Active
ABP 0-1014	CONTROL AND DEFINITION OF PROTECTIVE TREATMENT CODES	Airbus Specs	10/2/2018	12	Active
ABP 1-1023	CHROMIC ACID ANODISING OF ALUMINIUM	Airbus Specs	8/18/2015	12	Active
ABP 1-5057	CONVERSION COATING OF ALUMINIUM	Airbus Specs	3/23/2013	6	Active
ABP 4-1123	APPLICATION OF CORROSION INHIBITING PRIMER TO AN INTERNAL OR EXTERNAL SURFACE	Airbus Specs	4/19/2013	22	Active
ABP 4-2130	APPLICATION OF FLEXIBLE FINISH PAINT TO AN INTERNAL SURFACE	Airbus Specs	4/9/2015	16	Active
ABP 4-3135	APPLICATION OF FILLER TO SMALL HOLES	Airbus Specs	10/7/2015	6	Active
ABP 4-3350	APPLICATION OF PINHOLE FILLER	Airbus Specs	8/25/2013	2	Active
ABP 5-1351	Surface Preparation prior to the application of paints	Airbus Specs	4/11/2016	12	Active
ABS 5494	Aerospace series Paint, external, color	Airbus Specs	1/1/2011	Issue 3	Active
ABS5823	Paint- External, Chromate free system: Primer + Matt top coat applied on basic primer	Airbus Specs	7/1/2007	1	Active
AIMS 04-04-001	Corrosion Inhibiting Primer	Airbus Specs	11/1/2001	3	Active
AIMS 04-04-003	Internal paint system: Primer + topcoat	Airbus Specs	11/1/2001	3	Active
AIMS 04-04-004	Fuel Tank Coating	Airbus Specs	5/28/2014	2	Active
AIMS 04-04-038	Corrosion inhibiting primer for application on all pretreatments	Airbus Specs	4/1/2007	1	Active
AIMS 04-04-040	Internal paint system – primer + topcoat for application on all pretreatments	Airbus Specs	2/1/2009	1	Active
AIMS 04-04-042	Corrosion inhibiting fuel tank primer for application on all pretreatments	Airbus Specs	3/1/2009	1	Active
AIMS 04-04-002	Non-Corrosion Inhibiting Primer	Airbus Specs	11/1/2001	2	Active
AIMS 04-04-036	Chromate free external paint system primer	Airbus Specs	2/1/2009	Issue 3	Active
AIPS 05-02-009	Application of structural paints	Airbus Specs	7/31/2018	5	Active
AIPS 05-02-003	Application of external paint systems	Airbus Specs	7/1/2014	5	Active
AMS 2460	Plating, Chromium	Specification Indust	3/1/2013	A	Active
AMS-M-3171	Process for pretreatment and prevention for corrosion of Magnesium Alloy	Specification Indust	11/6/2013	-	Active
AMS-QQ-N-290	Nickel Plating	Specification Indust	7/1/2015	C	Active



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AMS-QQ-P-416	Cad plating	Specification Indust	1/13/2016	E	Active		
BAC5746	Nickel Plating	BOEING Specification	6/17/2015	M	Active		
BAC5019	Chromic Acid Anodize	BOEING Specification	6/3/2005	U	Active		
BAC5625	Surface Treatment for Ferrous Alloys	BOEING Specification	6/22/2006	E	Active		
BAC5632	Surfuric Acid Anodizing	BOEING Specification	8/3/2004	D	Active		
BAC5665	Conversion Coatings	BOEING Specification	11/15/2017	C	Active		
BAC5701	Cadium Plating	BOEING Specification	1/9/2003	N	Active		
BAC5710	Appliction of Special Purpose Coating	BOEING Specification	8/13/2008	N	Active		
BAC5736	Chem and Solvant resistant Finishes	BOEING Specification	5/28/2015	Y	Active		
BAC5845	Application of polyurethane enamel	BOEING Specification	2/27/2009	L	Active		
BAC5882	Applicaition of urethane compatible Primer	BOEING Specification	5/2/2011	K	Active		
BAC719	Chem Conversion coating for Alum alloys	BOEING Specification	8/29/2005	Y	Active		
BMS10-11	Chem and Solvent Resistant Finsih	BOEING Specification	11/18/2014	AC	Active		
BMS10-60	Protective Enamel	BOEING Specification	1/24/2004	P	Active		
BMS10-79	Corrsion Resistant Primer	BOEING Specification	2/4/2013	P	Active		
BMS5-95	Sealant Chromate Type	BOEING Specification	7/1/2011	R	Active		
CSFS 001	Finish Codes - commerial Aircraft	Cessana Specs	12/16/2014	AB	Active		
CSFS 024	Cadium Plate Specification Steel and copper alloys	Cessana Specs	9/25/1985	E	Active		
CSFS 026	Brush Cadium Plate	Cessana Specs	11/15/1985	A	Active		
CSFS 046	Surface treatment of steel, S/S and Inconel	Cessana Specs	11/12/2012	B	Active		
CSFS 084	Coatings, VOC Compliant, Application	Cessana Specs	10/1/2014	K	Active		
D6-5000	SPECIAL COMMERCIAL AIRPLANE COMPANY FINISH CODES	BOEING Specification	10/26/2018	BL	Active		
DMS1786	Primer, Fluid Resistant	Douglas	4/6/2014	34	Active		
DMS3.177	Solid Film Lub	Douglas	9/28/2010	M	Active		
DPS11.01	Chromic Acid Anodizing Aluminum	Douglas	10/31/2007	AR	Active		
DPS11.01-3	Chromic Acid Anodizing Aluminum-Chromate Seal	Douglas	10/26/2007	H	Active		



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DPS9.07	Surface Treatment of corrosion resistant steels	Douglas		Douglas	10/10/2012	AM	Active
DPS9.29	Surface Treatment of Titanium	Douglas		Douglas	1/1/2005	AR	Active
DPS9.45	Conversion Coating for Aluminum	Douglas		Douglas	3/21/2012	AW	Active
DPS9.84	Thin Dense Chrome Plate	Douglas		Douglas	10/19/2006	L	Active
GAF14A	Individual Finish and Process Codes	Gulfstream		Gulfstream	4/24/2018	AM	Active
GAMPS3116	Primer, Epoxy, Preparation and Application of	Gulfstream		Gulfstream	4/16/2016	E	Active
GAMPS3216	Epoxy Topcoat, High-Solids, Phosphate Ester Fluid Resistant, Preparation and Application of	Gulfstream		Gulfstream	4/25/2016	C	Active
GC 130AS	COATING, POLYURETHANE, CORROSION PREVENTATIVE, FOR AIRCRAFT INTERGRAL FUEL TANKS PER AMS-C-27725, T4	NGC Specification		NGC Specification	5/4/2017	K	Active
GC130N	COATING FOR POLYCARBONATE SURFACES AND NAMEPLATE/DECAL OVERCOAT/EDGE SEAL	NGC Specification		NGC Specification	9/6/2013	K	Active
GC130RJ	COATING, POLYURETHANE, HIGH SOLIDS, PIGMENTED, ABRASION RESISTANT	NGC Specification		NGC Specification	5/7/2010	H	Active
GF105M	FLUID, GEL, METAL SURFACE TREATMENT	NGC Specification		NGC Specification	2/17/2009	F	Active
GMS5005	Epoxy Primer Coating, Low VOC, Diphosphate Ester Hydraulic Fluid Resistant	Gulfstream		Gulfstream	3/26/2018	C	Active
GMS5006	Epoxy Topcoat, High-Solids, Diphosphate Ester Hydraulic Fluid Resistant	Gulfstream		Gulfstream	7/14/1997	--	Active
GP110AEF	PAINT, COATING, POLYURETHANE, HIGH SOLIDS MIL-PRF-85285, CLASS H	NGC Specification		NGC Specification	7/3/2015	AG	Active
GP110H	PAINT, LACQUER ACRYLIC, MIL-L-81352	NGC Specification		NGC Specification	4/20/2016	AF	Active
GP17R	PROCEDURE ION VAPOR DEPOSITED ALUMINUM COATING	NGC Specification		NGC Specification	6/21/1999	A	Active
GP20A	PROCESS & FINISH CODES INDIVIDUAL AND SYSTEM	NGC Specification		NGC Specification	3/4/2016	CL	Active
GSS4306	INTEGRAL FUEL TANK COATING (MIL-C-27725), APPLICATION OF	NGC Specification		NGC Specification	1/16/2017	D1	Active
GSS4310	COATING, PRIMER, EPOXY, APPLICATION OF	NGC Specification		NGC Specification	11/17/2003	K-1	Active
GSS4407	LACQUER: ACRYLIC MIL-L-81352 (GP110H) - APPLICATION OF	NGC Specification		NGC Specification	7/8/2014	G	Active
GSS4507	COATING; EPOXY-POLYAMIDE APPLICATION OF	NGC Specification		NGC Specification	6/27/2013	D	Active
GSS4510	COATING, POLYURETHANE APPLICATION OF	NGC Specification		NGC Specification	9/28/2004	H	Active
GSS4801	CORROSION PREVENTIVE COMPOUND, APPLICATION OF	NGC Specification		NGC Specification	9/5/2012	B	Active
GSS8052	CADMIUM PLATING FOR LOW ALLOY STEEL PARTS	NGC Specification		NGC Specification	5/8/2013	B-1	Active
GSS8056	CADMIUM COATING, VACUUM DEPOSITED	NGC Specification		NGC Specification	1/17/2013	B	Active
GSS8060	BRUSH PLATING OF FERROUS AND NON-FERROUS ALLOYS	NGC Specification		NGC Specification	2/19/2016	E amd 1	Active



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GSS8100	COPPER PLATING (ELECTRODEPOSITED) FOR FERROUS PARTS	NGC Specification		NGC Specification	1/17/2013	D	Active
GSS8250	CHROMIUM PLATING	NGC Specification		NGC Specification	2/10/2014	E Amd-1	Active
GSS9012	CHEMICAL CONVERSION TREATMENT OF MAGNESIUM AND MAGNESIUM ALLOYS	NGC Specification		NGC Specification	4/2/1970	B-1	Active
MEP 10-059	Fluid Resistant Epoxy Primer	Embrarer Specs		Embrarer Specs	1/4/2018	X	Active
MEP10-069	Fluid Resistant Enamel	Embrarer Specs		Embrarer Specs	9/21/2018	BA	Active
MIL-A-8625	Anodic Coating for Aluminum and Aluminum Alloys	Specification Indust		Specification Indust	9/10/1993	F AM 1	Active
MIL-DTL-5002	SURFACE TREATMENTS AND INORGANIC COATINGS	Specification Indust		Specification Indust	7/12/2011	E	Active
MIL-DTL-5541	CHEMICAL CONVERSION COATINGS ON ALUMINUM AND ALUMINUM ALLOYS	Specification Indust		Specification Indust	7/11/2006	F	Active
MIL-DTL-81706	Chemical Conveson for Aluminum and Aluminum Alloy	Specification Indust		Specification Indust	5/2/2006	B AM-1	Active
MIL-DTL-83488	High Prity Aluminum Coating	Specification Indust		Specification Indust	4/1/1999	D	Active
MIL-F-18264	FINISHES: ORGANIC, WEAPONS SYSTEM, APPLICATION AND CONTROL OF	Specification Indust		Specification Indust	9/24/2014	D AMD 2	Active
MILPRF-16173	Corrsion Prevetive compound	Specification Indust		Specification Indust	9/7/2006	E	Active
MIL-PRF-23377	Primer Coatings: Epoxy, High-Solids	Specification Indust		Specification Indust	6/7/2012	K	Active
MIL-PRF-81733	Corrsion Inhibitive sealing compound	Specification Indust		Specification Indust	5/15/1998	D	Active
MIL-PRF-85285	COATING: POLYURETHANE, AIRCRAFT AND SUPPORT EQUIPMENT	Specification Indust		Specification Indust	1/12/2012	E	Active
NE 40-010	CONVENTIONAL CADMIUM PLATING BY ELECTRODEPOSITION	Embrarer Specs		Embrarer Specs	7/3/2017	AF	Active
NE 40-030	ALUMINIUM AND ITS ALLOYS ANODIC COATINGS IN CHROMIC ACID	Embrarer Specs		Embrarer Specs	2/28/2018	AI	Active
NE 40-143	EPOXY PRIMER, MEP 10-059 TYPES I, II AND III	Embrarer Specs		Embrarer Specs	10/30/2018	AQ	Active
NE 40-160	Application of Enamel (MEP 10-069)	Embrarer Specs		Embrarer Specs	7/24/2018	BL	Active
PF 80-241	PREPARATION AND PROTECTION SURFACES FOR ELECTRICAL BONDING	Embrarer Specs		Embrarer Specs	3/27/2015	M	Active
REPORT 16745	Finsihing Requirements 2000301-5 / 2000301-6	EDO/ITT/ELIXIS SPEC		EDO/ITT/ELIXIS SPEC	3/18/2008	A	Active
REPORT 17289	Finishing Requirements 2000301-11/ -12	EDO/ITT/ELIXIS SPEC		EDO/ITT/ELIXIS SPEC	10/3/2010	-	Active
REPORT 17296	Finishing Requirements 2000501-11/-12	EDO/ITT/ELIXIS SPEC		EDO/ITT/ELIXIS SPEC	10/6/2010	-	Active
REPORT 5370	STANDARD EDO FINISH PROCESS SPECIFICATIONS	EDO/ITT/ELIXIS SPEC		EDO/ITT/ELIXIS SPEC	11/3/2009	CB	Active
SP-G-022	CLASSIFICATION OF CRITICAL ITEMS	NGC Specification		NGC Specification	7/3/2017	C AM 1	Active
SS 8688	Surface Sealing (Resin Coating) of Magnesium and Aluminum Alloys	SIKORSKY SPECS		SIKORSKY SPECS	1/10/2012	5	Active



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SS8483	ANODIC COATINGS FOR ALUMINUM AND ALUMINUM ALLOYS	SIKORSKY SPECS	3/22/2012	6	Active
SS8486	CHEMICAL SURFACE TREATMENT ALUM	SIKORSKY SPECS	7/11/1996	11	Active
SS8555	AIRCRAFT PAINT REQUIREMENTS	SIKORSKY SPECS	8/23/2007	8	Active
SS8693	BRUSH COATING AND TOUCH UP OF ALUMINUM	SIKORSKY SPECS	7/11/2002	4	Active
Z-R901	Codes and Requirements for General Finishes	NGC Specification	2/25/1997	E	Active

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