



MINUTEMEN PRECISION
MACHINE & TOOL CORP

135 RAYNOR AVE
RONKONKOMA, NY 11779

Last Update

12/18/2020

Document Listing

<i>Doc #</i>	<i>Docu</i>	<i>Document Source</i>	<i>Doc Date</i>	<i>Rev</i>	<i>Status</i>
06000-700-003	FINISH SPECIFICATION FOR THE CH-53K HELICOPTER	SIKORSKY SPECS	3/5/2007	--	Active
2ZZP00001	Finish Specification for F-35 Weapon System	NGC Specification	3/22/2019	G	Active
ABP 0-1013	CONTROL OF PROTECTIVE TREATMENT AND FINISHING FOR AIRBUS WING	Airbus Specs	12/20/2019	14	Active
ABP 0-1014	CONTROL AND DEFINITION OF PROTECTIVE TREATMENT CODES	Airbus Specs	4/30/2019	13	Active
ABP 1-1023	CHROMIC ACID ANODISING OF ALUMINIUM	Airbus Specs	8/18/2015	12	Active
ABP 1-5057	CONVERSION COATING OF ALUMINIUM	Airbus Specs	3/23/2013	6	Active
ABP 4-1123	APPLICATION OF CORROSION INHIBITING PRIMER TO AN INTERNAL OR EXTERNAL SURFACE	Airbus Specs	6/11/2019	26	Active
ABP 4-2130	APPLICATION OF FLEXIBLE FINISH PAINT TO AN INTERNAL SURFACE	Airbus Specs	4/9/2015	16	Active
ABP 4-3135	APPLICATION OF FILLER TO SMALL HOLES	Airbus Specs	10/7/2015	6	Active
ABP 4-3350	APPLICATION OF PINHOLE FILLER	Airbus Specs	8/25/2013	2	Active
ABP 5-1351	Surface Preperation prior to the application of paints	Airbus Specs	4/11/2016	12	Active
ABS 5494	Aerospace series Paint, external, color	Airbus Specs	1/1/2011	Issue 3	Active
ABS5823	Paint- External, Chromate free system: Primer + Matt top coat applied on basic primer	Airbus Specs	7/1/2007	1	Active
AIMS 04-04-001	Corrosion Inhibiting Primer	Airbus Specs	11/1/2001	3	Active
AIMS 04-04-003	Internal paint sytem: Primer + topcoat	Airbus Specs	11/1/2001	3	Active
AIMS 04-04-004	Fuel Tank Coating	Airbus Specs	5/28/2014	2	Active
AIMS 04-04-038	Corrosion inhibiting primer for application on all pretreatments	Airbus Specs	4/1/2007	1	Active
AIMS 04-04-040	Internal paint system – primer + topcoat for application on all pretreatments	Airbus Specs	3/1/2019	2	Active
AIMS 04-04-042	Corrosion inhibiting fuel tank primer for application on all pretreatments	Airbus Specs	3/1/2009	1	Active
AIMS 04-04-002	Non-Corrosion Inhibiting Primer	Airbus Specs	11/1/2001	2	Active
AIMS 04-04-036	Chromate free external paint system primer	Airbus Specs	2/1/2009	Issue 3	Active
AIPS 05-02-009	Application of structural paints	Airbus Specs	7/31/2018	5	Active
AIPS 05-02-003	Application of external paint systems	Airbus Specs	7/1/2014	5	Active
AMS 2433	Plating, Nickel-Thalium-Boron or Nickel-Boron Electroless Deposition	Specification Indust	10/31/2011	C	Active
AMS 2460	Plating , Chromium	Specification Indust	3/1/2013	A	Active
AMS-M-3171	Process for pretreatment and prevention for corrosion of Magnesium Alloy	Specification Indust	11/6/2013	-	Active
AMS-QQ-N-290	Nickel Plating	Specification Indust	7/1/2015	C	Active
AMS-QQ-P-416	Cad plating	Specification Indust	1/13/2016	E	Active



MINUTEMEN PRECISION
MACHINE & TOOL CORP

135 RAYNOR AVE
RONKONKOMA, NY 11779

Last Update

12/18/2020

Document Listing

<i>Doc #</i>	<i>Docu</i>	<i>Type:</i>	<i>Finishing</i>	<i>Document Source</i>	<i>Doc Date</i>	<i>Rev</i>	<i>Status</i>
BAC5746	Nickel Plating	BOEING Specification		BOEING Specification	6/17/2015	M	Active
PSD 6-44							
BAC5019	Chromic Acid Anodize	BOEING Specification		BOEING Specification	9/28/2020	V	Active
PSD 6-143, PSD 6-145, PSD 6-155, PSD 6-158, PSD 6-162, PSD 6-163, PSD 6-166, PSD 6-168, PSD 6-169							
BAC5625	Surface Treatment for Ferrous Alloys	BOEING Specification		BOEING Specification	6/22/2006	E	Active
PSD 6-58, PSD 6-59							
BAC5632	Surfuric Acid Anodizing	BOEING Specification		BOEING Specification	10/9/2020	E	Active
PSD 6-50, PSD 6-60, PSD, 6-62, PSD 6-63, PSD 6-64, PSD 6-67, PSD 6-68, PSD 6-71, PSD 6-72, PSD 6-75, PSD 6-81, PSD 6-88							
BAC5665	Conversion Coatings	BOEING Specification		BOEING Specification	9/18/2018	D	Active
PSD 6-1, PSD 6-2, PSD 6-3, PSD 6-6							
BAC5701	Cadium Plating	BOEING Specification		BOEING Specification	11/25/2019	P	Active
PSD 6-56, PSD 6-59							
BAC5710	Applcation of Special Purpose Coating	BOEING Specification		BOEING Specification	1/17/2019	AA	Active
BAC5736	Chem and Solvant resistant Finishes	BOEING Specification		BOEING Specification	8/1/2019	AA	Active
PSD 6-185, PSD 6-198, PSD 6-201, PSD 6-206							
BAC5845	Application of polyurethane enamel	BOEING Specification		BOEING Specification	6/21/2018	R	Active
BAC5882	Applicaion of urethane compatible Primer	BOEING Specification		BOEING Specification	7/26/2019	M	Active
BAC5719	Chem Conversion coating for Alum alloys	BOEING Specification		BOEING Specification	8/29/2005	Y	Active
PSD 6-142, PSD 6-144, PSD 6-145, PSD 6-148							
BMS10-11	Chem and Solvent Resistant Finsih	BOEING Specification		BOEING Specification	7/13/2020	AD	Active
BMS10-60	Protective Enamel	BOEING Specification		BOEING Specification	1/17/2019	Y	Active
BMS10-79	Corrsion Resistant Primer	BOEING Specification		BOEING Specification	1/17/2019	T	Active
BMS5-95	Sealant Chromate Type	BOEING Specification		BOEING Specification	4/18/2019	U	Active
CSFS 001	Finish Codes - commercial Aircraft	Cessana Specs		Cessana Specs	12/16/2014	AB	Active
CSFS 024	Cadium Plate Specification Steel and copper alloys	Cessana Specs		Cessana Specs	9/25/1985	E	Active
CSFS 026	Brush Cadium Plate	Cessana Specs		Cessana Specs	11/15/1985	A	Active
CSFS 046	Surface treatment of steel, S/S and Inconel	Cessana Specs		Cessana Specs	11/12/2012	B	Active
CSFS 084	Coatings, VOC Compliant, Application	Cessana Specs		Cessana Specs	10/1/2014	K	Active
D6-5000	SPECIAL COMMERCIAL AIRPLANE COMPANY FINISH CODES	BOEING Specification		BOEING Specification	10/12/2020	BN	Active
DMS1786	Primer, Fluid Resistant	Douglas		Douglas	4/6/2014	34	Active
DMS3.177	Solid Film Lub	Douglas		Douglas	9/28/2010	M	Active
DPS11.01	Chromic Acid Anodizing Aluminum	Douglas		Douglas	10/31/2007	AR	Active
DPS11.01-3	Chromic Acid Anodizing Aluminum-Chromate Seal	Douglas		Douglas	10/26/2007	H	Active
DPS9.07	Surface Treatment of corrsion resistant steels	Douglas		Douglas	10/10/2012	AM	Active
DPS9.29	Surface Treatment of Titanium	Douglas		Douglas	1/1/2005	AR	Active



MINUTEMEN PRECISION
MACHINE & TOOL CORP

135 RAYNOR AVE
RONKONKOMA, NY 11779

Last Update

12/18/2020

Document Listing

<i>Doc #</i>	<i>Docu</i>	<i>Document Source</i>	<i>Doc Date</i>	<i>Rev</i>	<i>Status</i>
DPS9.45	Conversion Coating for Aluminum	Douglas	3/21/2012	AW	Active
DPS9.84	Thin Dense Chrome Plate	Douglas	10/19/2006	L	Active
GAF14A	Individual Finish and Process Codes	Gulfstream	8/7/2020	AU	Active
GAMPS3116	Primer, Epoxy, Preparation and Application of	Gulfstream	9/17/2018	F	Active
GAMPS3216	Epoxy Topcoat, High-Solids, Phosphate Ester Fluid Resistant, Preparation and Application of	Gulfstream	11/22/2019	D	Active
GC 130AS	COATING, POLYURETHANE, CORROSION PREVENTATIVE, FOR AIRCRAFT INTERGRAL FUEL TANKS PER AMS-C-27725, T4	NGC Specification	5/4/2017	K	Active
GC130N	COATING FOR POLYCARBONATE SURFACES AND NAMEPLATE/DECAL OVERCOAT/EDGE SEAL	NGC Specification	9/6/2013	K	Active
GC130RJ	COATING, POLYURETHANE,HIGH SOLIDS, PIGMENTED, ABRASION RESISTANT	NGC Specification	5/7/2010	H	Active
GF105M	FLUID, GEL, METAL SURFACE TREATMENT	NGC Specification	2/17/2009	F	Active
GMS5005	Epoxy Primer Coating, Low VOC, Diphosphate Ester Hydraulic Fluid Resistant	Gulfstream	12/11/2019	D	Active
GMS5006	Epoxy Topcoat, High-Solids, Diphosphate Ester Hydraulic Fluid Resistant	Gulfstream	1/28/2020	A	Active
GP110AEF	PAINT, COATING, POLYURETHANE, HIGH SOLIDS MIL-PRF-85285, CLASS H	NGC Specification	7/3/2015	AG	Active
GP110H	PAINT, LACQUER ACRYLIC, MIL-L-81352	NGC Specification	4/20/2016	AF	Active
GP17R	PROCEDURE ION VAPOR DEPOSITED ALUMINUM COATING	NGC Specification	6/21/1999	A	Active
GP20A	PROCESS & FINISH CODES INDIVIDUAL AND SYSTEM	NGC Specification	1/18/2019	CM	Active
GSS4306	INTEGRAL FUEL TANK COATING (MIL-C-27725), APPLICATION OF	NGC Specification	1/16/2017	D1	Active
GSS4310	COATING, PRIMER, EPOXY, APPLICATION OF	NGC Specification	11/17/2003	K-1	Active
GSS4407	LACQUER: ACRYLIC MIL-L-81352 (GP110H) – APPLICATION OF	NGC Specification	7/8/2014	G	Active
GSS4507	COATING; EPOXY-POLYAMIDE APPLICATION OF	NGC Specification	6/27/2013	D	Active
GSS4510	COATING, POLYURETHANE APPLICATION OF	NGC Specification	9/28/2004	H	Active
GSS4801	CORROSION PREVENTIVE COMPOUND, APPLICATION OF	NGC Specification	9/5/2012	B	Active
GSS8052	CADMIUM PLATING FOR LOW ALLOY STEEL PARTS	NGC Specification	5/8/2013	B-1	Active
GSS8056	CADMIUM COATING, VACUUM DEPOSITED	NGC Specification	1/17/2013	B	Active
GSS8060	BRUSH PLATING OF FERROUS AND NON-FERROUS ALLOYS	NGC Specification	3/5/2020	E amd 3	Active
GSS8100	COPPER PLATING (ELECTRODEPOSITED) FOR FERROUS PARTS	NGC Specification	1/17/2013	D	Active
GSS8250	CHROMIUM PLATING	NGC Specification	2/10/2014	E Amd-1	Active
GSS9012	CHEMICAL CONVERSION TREATMENT OF MAGNESIUM AND MAGNESIUM ALLOYS	NGC Specification	4/2/1970	B-1	Active
MEP 10-059	Fluid Resistant Epoxy Primer	Embrarer Specs	10/30/2019	Z	Active



MINUTEMEN PRECISION
MACHINE & TOOL CORP

135 RAYNOR AVE
RONKONKOMA, NY 11779

Last Update

12/18/2020

Document Listing

<i>Doc #</i>	<i>Docu</i>	<i>Document Source</i>	<i>Doc Date</i>	<i>Rev</i>	<i>Status</i>
MEP10-069	Fluid Resistant Enamel	Embrarer Specs	10/30/2019	BD	Active
MIL-A-8625	Anodic Coating for Aluminum and Aluminum Alloys	Specification Indust	9/10/1993	F AM 1	Active
MIL-DTL-5002	SURFACE TREATMENTS AND INORGANIC COATINGS	Specification Indust	7/12/2011	E	Active
MIL-DTL-5541	CHEMICAL CONVERSION COATINGS ON ALUMINUM AND ALUMINUM ALLOYS	Specification Indust	7/11/2006	F	Active
MIL-DTL-81706	Chemical Convesion for Aluminum and Aluminum Alloy	Specification Indust	5/2/2006	B AM-1	Active
MIL-DTL-83488	High Prity Aluminum Coating	Specification Indust	4/1/1999	D	Active
MIL-F-18264	FINISHES: ORGANIC, WEAPONS SYSTEM, APPLICATION AND CONTROL OF	Specification Indust	9/24/2014	D AMD 2	Active
MILPRF-16173	Corrsion Prevetive compound	Specification Indust	9/7/2006	E	Active
MIL-PRF-22750	Coating, Epoxy, High Solids	Specification Indust	9/12/2011	G AMD 1	Active
MIL-PRF-23377	Primer Coatings: Epoxy, High-Solids	Specification Indust	6/7/2012	K	Active
MIL-PRF-81733	Corrsion Inhibitive sealing compound	Specification Indust	5/15/1998	D	Active
MIL-PRF-85285	COATING: POLYURETHANE, AIRCRAFT AND SUPPORT EQUIPMENT	Specification Indust	1/12/2012	E	Active
NE 40-010	CONVENTIONAL CADMIUM PLATING BY ELECTRODEPOSITION	Embrarer Specs	2/27/2020	AI	Active
NE 40-030	ALUMINIUM AND ITS ALLOYS ANODIC COATINGS IN CHROMIC ACID	Embrarer Specs	8/8/2019	AL	Active
NE 40-143	EPOXY PRIMER, MEP 10-059 TYPES I, II AND III	Embrarer Specs	7/6/2020	AV	Active
NE 40-160	Application of Enamel (MEP 10-069)	Embrarer Specs	8/5/2020	BP	Active
PF 80-241	PREPARATION AND PROTECTION SURFACES FOR ELECTRICAL BONDING	Embrarer Specs	11/29/2019	P	Active
REPORT 16745	Finsihing Requirements 2000301-5 / 2000301-6	EDO/ITT/ELIXIS SPEC	3/18/2008	A	Active
REPORT 17289	Finishing Requirements 2000301-11/-12	EDO/ITT/ELIXIS SPEC	10/3/2010	-	Active
REPORT 17296	Finishing Requirements 2000501-11/-12	EDO/ITT/ELIXIS SPEC	10/6/2010	-	Active
REPORT 5370	STANDARD EDO FINISH PROCESS SPECIFICATIONS	EDO/ITT/ELIXIS SPEC	11/3/2009	CB	Active
SP-G-022	CLASSIFICATION OF CRITICAL ITEMS	NGC Specification	5/14/2019	D	Active
SS 8688	Surface Sealing (Resin Coating) of Magnesium and Aluminum Alloys	SIKORSKY SPECS	5/17/2019	9	Active
SS8483	ANODIC COATINGS FOR ALUMINUM AND ALUMINUM ALLOYS	SIKORSKY SPECS	1/17/2019	9	Active
SS8486	CHEMICAL SURFACE TREATMENT ALUM	SIKORSKY SPECS	1/17/2019	15	Active
SS8555	AIRCRAFT PAINT REQUIREMENTS	SIKORSKY SPECS	1/17/2019	17	Active
SS8693	BRUSH COATING AND TOUCH UP OF ALUMINUM	SIKORSKY SPECS	1/17/2019	8	Active
Z-R901	Codes and Requirements for General Finishes	NGC Specification	2/25/1997	E	Active



MINUTEMEN PRECISION
MACHINE & TOOL CORP
135 RAYNOR AVE
RONKONKOMA, NY 11779

Last Update *12/18/2020*

Document Listing

Type: *Finishing*

<i>Doc #</i>	<i>Docu</i>	<i>Document Source</i>	<i>Doc Date</i>	<i>Rev</i>	<i>Status</i>
ASTM B733	Autocatalytic (Electroless) Nickel-Phosphorus Coatings on Metal	Specification Indust	11/1/2015	15	Active